Declaration of Performances (DoP)	STEENFABRIEK KLINKERS B.V.	
DoP-Nr.: 2023-SK-KM978	TRADITIONEEL HANDWERK OP MAAT	
Declaration of Performances		
Declaration of Performances	Steenfabriek Klinkers BV	
Product-type:	Brusselseweg 700	
WDF Balham Blend	6219 NP Maastricht	
Type number:	The Netherlands	
KM 978		
Add code to dimension:	5	
Intended use of the construction product, in accordance with the relevant harmonized technical specification, as determined by the manufacturer:	NEN EN 771-1	
HD products for use in unprotected masonry walls and columns.		
System for assessment and verification of constancy of performance of the construction product.	2+	
The notified body IKOBKB 0957, preformed under system 2+ the the initial inspection of the manufacturing plant and the factory production control, performed the continuous surveillance, assessment and evaluation of the factory production control and issued the certificate of conformity of the factory.	Gecertificeerd door SKG-IKOB Certificatie 0957-CPR-1104	
Appearance:		
Hand form brick with frog		
Declaration of Performances	EN 771-1	
Length x Width x Height	215 x 105 x 64 mm	
Dimensional tolerances (I/w/h)	T1 + 6/4/3 mm	
Range (I/w/h)	R1 9/6/4 mm	
Flatness of bed faces	NPD	
Parallelism of bed faces	NPD	
Gross dry density	1375 kg/m³	
Net dry density	NPD kg/m³	
Density tolerance: Class / %	D1 <u>+</u> 10 %	
Volume of frogs	NPD %	
Group Euro code	2	
compressive strength		
* perpendicular to bed faces		
* Mean compressive strength perpendicular to bed faces	10 N/mm²	
* Normalized compressive strength perpendicular to bed faces	15 N/mm²	
Compressive strength not perpendicular to bed faces	NPD	
Bond strength	NPD N/mm²	
Thermal conductivity λ10,dry, unit	0,36 W/m.K EN 1745	
Water vapor permeability	5/100 EN 1745	
Durability against freeze/thaw: freeze/thaw resistance	F2	
Free water absorption	17 %	
Initial rate of water absorption	IW>4 kg/m².min	
Active soluble salts content	S2	
Dimensional stability: moisture movement	NPD mm/m	
Dangerous substances Reaction to fire	Complies NL-BBK NPD	
This declaration of performance is issued under the exclusive responsibility of the manufacturer. Signed for and on behalf of the manufacturer by:	I. Brabant (General Manager)	
Place and date of issue	Maastricht (NL), 8-9-2023	